IN THE CLAIMS

What is claimed is:

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An antiperspirant deodorant emulsion product, comprising: 1.

a phase inversion temperature phase, comprising:

an all phase comprising two br more of a mixture of glyceryl stearate, ceteareth-20, cetyl palmitate, cetearyl alcohol and ceteareth-12, dicapryly ether, coco-caprylate/caprate, steareth-2, PPG 15 stearyl ether, and water; and

a water phase, wherein the combination of the oil phase and the water phase forms a phase inversion temperature phase; and

an antiperspirant.

The antiperspirant deodorant emulsion product of claim 1 wherein the phase 2. inversion temperature phase is blue in an absence of a coloring agent.

The antiperspirant deodorant emulsion product of claim 1 and further 3. comprising a receptacle for containing the antiperspirant deodorant emulsion.

The antiperspirant deodorant emulsion of claim 1 wherein the oil phase 4. ceteareth-12, and didaprylyl ether.

comprises glyceryl stearate, cetearath-20, cetyl palmitate, cetearyl alcohol,

5. The antiperspirant deodorant emulsion of claim 1, further comprising a fragrance phase.

An antiperspirant deodorant emulsion, comprising:

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a phase inversion temperature phase, comprising: glyceryl stearate, ceteareth-20, cetyl palmitate, cetearyl alcohol, ceteareth-12, dicaprylyl ether, and coco-caprylate/caprate; and an anti-perspirant.

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7. An antiperspirant roll-on deddorant, comprising: steareth-2, PPG 15 stearyl ether and an antiperspirant.

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8. The antiperspirant deodorant of claim 1 wherein the antiperspirant comprises aluminum chlorohydrate.

9. The antiperspirant deodorant of claim 7 wherein the antiperspirant comprises aluminum sesquichlorohydrate.

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The antiperspirant deodorant of claim 3 wherein the receptacle comprises a mechanism for releasing the emulsion as a spray.

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The antiperspirant deodorant of claim 3 wherein the receptacle comprises a 11. mechanism for releasing the emulsion as a roll-on.

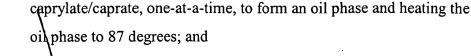
13.

The antiperspirant deodorant of claim 3 wherein the receptacle releases the 12. emulsion from a wipe.

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A method for making an antiperspirant deodorant, comprising: providing water and heating the water to a temperature of 87 degrees Centigrade and maintaining the water temperature at 87 degrees Centigrade;

blending two or more ingredients of glyceryl stearate, ceteareth-20, cetyl palmitate, cetearyl alcohol, ceteareth-12, dicaprylyl ether and coco-



adding the water to the oil phase in a manner effective for preventing air entrapment to form a stable emulsion.

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- 14. The method of claim 13 and further comprising mixing the stable emulsion until a blue color is observed in an absence of a coloring agent.
- 15. The method of claim 13 and further comprising mixing the stable emulsion until the stable emulsion is cooled.
 - 16. The method of claim 13 and further comprising preparing a second aqueous phase by mixing two or more of glycerin, water and allantoin in a manner effective to prevent air entrapment.

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- 17. The method of claim 16 and further comprising adding the second aqueous phase to the stable emulsion.
- 18. The method of claim 17/and further providing an antiperspirant.

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- 19. The method of claim 18 and further comprising cooling the stable emulsion to 55 degrees Centigrade and adding the antiperspirant to the stable emulsion in a manner effective to avoid aeration.
- 25 20. The method of claim 19 and further comprising cooling the stable emulsion with the antiperspirant to 42 degrees Centigrade and adding the second aqueous phase to the cooled stable emulsion.
 - 21. A method for making a stable antiperspirant emulsion, comprising:

providing an oil phase comprising steareth-2 and PPG-15 stearyl ether; heating the oil phase to about 70 to 73 degrees Centigrade; providing a water phase and heating the water phase to 73 to 77 degrees Centigrade;

adding the water phase to the oil phase to form an emulsion; and adding an antiperspirant to the emulsion to form a stable antiperspirant emulsion.

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